

## **Nonwovens Line Operator**

### **RESPONSIBILITIES**

- Operate Nonwovens line equipment
- Thread up of carding equipment
- Remove and replace needle boards
- Patrol Nonwovens line
- Troubleshoot production and quality problems and adjust fabric weights to specifications
- Package finished rolls
- Tri-pack finished goods
- Perform style changeovers
- Perform daily and weekly preventive maintenance on Nonwovens line equipment
- Operate strapping equipment
- Operate stretch wrap machine
- Operate waste baler
- Keep production records
- Monitor safety on line
- Follow process specification requirements for all runs
- Communicate with next shift Line Operator on schedule, production, operation and maintenance
- Communicate with Shift Supervisor on schedule, production, operation and maintenance
- Train Service Attendant and Assistant Line Operator
- Maintain product control charts
- Perform housekeeping.
- Perform other duties as assigned by supervision
- Must be willing to cross-train and accept any vacant position on shift for a Nonwovens Assistant Operator.

### **REQUIREMENTS**

- Shift work
- Excellent eye/hand coordination
- Good written and verbal communication skills
- Must be able to use a computer with manufacturing software applications
- Ability to understand and maintain production schedules